



**EN** Operating instructions..... pages 1 to 4  
Translation of the original operating instructions

**FR** Vous trouverez la version actuelle du mode d'emploi dans votre langue nationale officielle sur l'Internet, [www.schmersal.net](http://www.schmersal.net).

**ES** Encontrará el manual de instrucciones actual en su idioma oficial de la UE en nuestra página de Internet [www.schmersal.net](http://www.schmersal.net).

**NL** U vindt de huidige versie van de gebruikshandleiding in uw officiële landstaal op het Internet, [www.schmersal.net](http://www.schmersal.net).

**IT** Il manuale d'istruzioni aggiornato nella vostra lingua (lingua ufficiale UE) è scaricabile in Internet all'indirizzo [www.schmersal.net](http://www.schmersal.net).

**JP** EU公用語で書かれた最新の取扱説明書は、インターネット ([www.schmersal.net](http://www.schmersal.net)) からダウンロードできます。

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## 1 About this document

### 1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

### 1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

### 1.3 Explanation of the symbols used



#### Information, hint, note:

This symbol is used for identifying useful additional information.



**Caution:** Failure to comply with this warning notice could lead to failures or malfunctions.

**Warning:** Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

### 1.4 Appropriate use

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the proper functionality of the entire machinery or plant.

The safety switchgear must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

### 1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country-specific installation standards as well as all prevailing safety regulations and accident prevention rules.



Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: [www.schmersal.net](http://www.schmersal.net).

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.



If multiple safety components are wired in series, the Performance Level to EN ISO 13849-1 will be reduced due to the restricted error detection under certain circumstances. The entire concept of the control system, in which the safety component is integrated, must be validated to EN ISO 13849-2.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

1.6 Warning about misuse

In case of inadequate or improper use or manipulations of the safety switchgear, personal hazards or damage to machinery or plant components cannot be excluded. The relevant requirements of the standard EN 1088 must be observed.

1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

2 Product description

2.1 Ordering code

This operating instructions manual applies to the following types:

Table with 3 columns: No., Option, Description. Rows include AZ 3350-①-②, 03-ZK (3 NC contacts), 12-ZUEK (1 NO contact / 2 NC contact), and 1637 (Gold-plated contacts).

Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

2.3 Destination and use

The safety switches are suitable for sliding, hinged or removable safety guards, which need to be closed in order to ensure the necessary operational safety.

The safety switches are used for applications, in which the hazardous situation is terminated without delay when the safety guard is opened.

The user must evaluate and design the safety chain in accordance with the relevant standards and the required safety level.

2.4 Technical data

Table with 2 columns: Parameter, Value. Includes Standards (IEC/EN 60947-5-1), Enclosure (light-alloy diecast), Protection class (IP 67), Contact material (Silver), Contact type (Change-over contact), Switching system (EN 60947-5-1), Connection (Screw terminals), Cable section (min. 0.75 mm²), Cable entry (M20 x 1,5), Uimp (4 kV), Ui (250 V), Ithe (10 A), Utilisation category (AC-15 / DC-13), Ie/UE (4 A / 230 VAC, 4 A / 24 VDC), Required short-circuit current (1000 A), Max. fuse rating (6 A gG D-fuse), Positive break travel (10.7 mm), Positive break force (5 N), Ambient temperature (-30 °C ... +90 °C), Actuating speed (max. 0.2 m/s), Actuating frequency (max. 1200 operations/h), Mechanical life (>1 million operations).

2.5 Safety classification

Table with 2 columns: Parameter, Value. Includes Standards (EN ISO 13849-1), B10d (NC contact) (2,000,000), B10d (NO contact) at 10% ohmic contact load (1,000,000), Service life (20 years).

MTTFd = B10d / (0.1 x nop)      nop = (dop x hop x 3600 s/h) / tcycle

(Specifications can vary depending on the application-specific parameters nop, dop and tcycle as well as the load.)

3 Mounting

3.1 General mounting instructions

Four mounting holes are provided for fixing the enclosure. The mounting dimensions are indicated on the rear of the component. The switch enclosure must not be used as end stop. Any mounting position. The mounting position however must be chosen so that the ingress of dirt and soiling in the used opening is avoided.

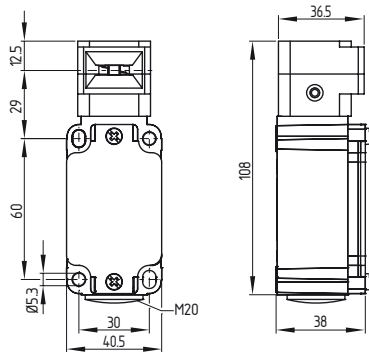
Mounting of the actuators: See mounting instructions actuators.

Please observe the remarks of the standards EN ISO 12100, EN 953 and EN 1088.

### 3.2 Dimensions

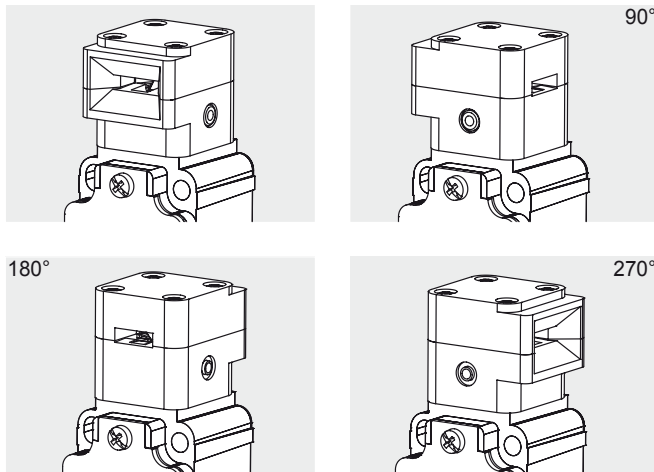
All measurements in mm.

#### AZ 3350



### 3.3 Choosing the actuating planes

By turning the head in 90° steps, 4 actuating planes are possible. A Torx T15 screwdriver is required for this purpose.



## 4 Electrical connection

### 4.1 General information for electrical connection



The electrical connection may only be carried out by authorised personnel in a de-energised condition.

The contact labelling can be found in the wiring compartment of the switch. For the cable entry, suitable cable glands with an appropriate degree of protection must be used. After wiring, dust and soiling must be removed from the wiring compartment.

### 4.2 Contact variants

Contacts are shown with safety guard closed.

1 NO contact /

2 NC contact

13 — 14  
21 — 22  
31 — 32

3 NC contacts

11 — 12  
21 — 22  
31 — 32

## 5 Set-up and maintenance

### 5.1 Functional testing

The safety function of the safety components must be tested. The following conditions must be previously checked and met:

1. Check the free movement of the actuating element.
2. Check the integrity of the cable entry and connections.
3. Check the switch enclosure for damage.

### 5.2 Maintenance

By use in extreme conditions, we recommend routine maintenance as follows:

1. Check for correct installation of the actuator and the switch.
2. Remove particles of dust and soiling.
3. Check cable entry and connections.

**Damaged or defective components must be replaced.**

## 6 Disassembly and disposal


### 6.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only.

### 6.2 Disposal

The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

7.1 EC Declaration of conformity

 <b>SCHMERSAL</b>	
<b>EC Declaration of conformity</b>	
Translation of the original declaration of conformity	K.A. Schmersal GmbH Industrielle Sicherheitsschaltssysteme Möddinghofe 30 • 42279 Wuppertal Germany Internet: <a href="http://www.schmersal.com">www.schmersal.com</a>
We hereby certify that the hereafter described safety components both in its basic design and construction conform to the applicable European Directives.	
<b>Name of the safety component / type:</b>	AZ 3350
<b>Description of the safety component:</b>	Positive break position switch with separate actuator for safety functions
<b>Harmonised EC-Directives:</b>	2006/42/EC EC-Machinery Directive
<b>Person authorized for the compilation of the technical documentation:</b>	Ulrich Loss Möddinghofe 30 42279 Wuppertal
<b>Place and date of issue:</b>	Wuppertal, February 23, 2010
AZ 3350-B-EN	
	Authorised signature
	Heinz Schmersal Managing Director



**Note**

The currently valid declaration of conformity can be downloaded from the internet at [www.schmersal.net](http://www.schmersal.net).



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