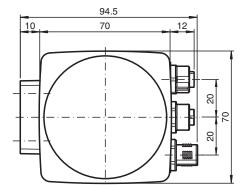


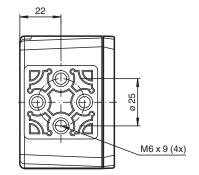
Precision positioning on hole in the 70 mm x 70 mm housing

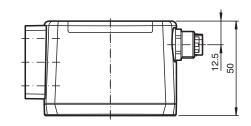


The sensor has been developed for the precision positioning of high-bay racking operating equipment. It detects circular holes in the racking structure and their positional deviation from the nominal position. The sensor operates in two dimensions.

Dimensions







Technical Data

General specifications	
Light type	Integrated LED lightning (infrared)
Object size	Hole diameter 13 mm
Response delay	100 ms
Read distance	200 mm

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

Pepperl+Fuchs Group www.pepperl-fuchs.com USA: +1 330 486 0001 fa-info@us.pepperl-fuchs.com

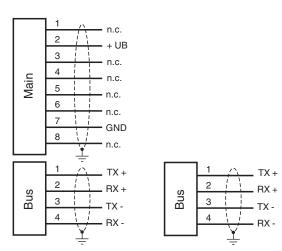
Germany: +49 621 776 1111 fa-info@de.pepperl-fuchs.com Singapore: +65 6779 9091 fa-info@sg.pepperl-fuchs.com



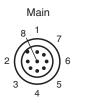
Technical Data			
Depth of focus		± 50 mm	
Capture range		max. 120 mm x 100 mm	
Nominal ratings			
Camera			
Туре		CMOS, Global shutter	
Number of pixels		752 x 480 pixels	
Gray scale		256	
Functional safety related parameters			
MTTF _d		20 a	
Mission Time (T _M)		10 a	
Diagnostic Coverage (DC)		0 %	
Indicators/operating means			
Operation indicator		LED green: Ready for operation	
Function indicator		7 LEDs (communication, alignment aid, status information)	
Control elements		Button for parameterization	
Electrical specifications			
Operating voltage	U_B	24 V DC +/- 15 %, PELV	
No-load supply current	I ₀	max. 400 mA	
Power consumption	P ₀	6 W	
Interface			
Interface type		100 BASE-TX PROFINET	
Protocol		PROFINET IO Real-Time (RT) Conformance class A	
Transfer rate		100 MBit/s	
Standard conformity			
Noise immunity		EN 61000-6-2:2005	
Approvals and certificates			
UL approval		cULus Listed, General Purpose, Class 2 Power Source	
CCC approval		CCC approval / marking not required for products rated \leq 36 V	
Approvals		CE	
Ambient conditions			
Operating temperature		-30 60 °C (-22 140 °F) , (noncondensing; prevent icing on the lens!)	
Storage temperature		-30 85 °C (-22 185 °F)	
Relative humidity		90 % , noncondensing	
Mechanical specifications			
Degree of protection		IP67	
Material			
Housing		PC/ABS	
Optical face		Plastic pane	
Installation		4 x M6 threading	
Mass		approx. 200 g	

Refer to "General Notes Relating to Pepperl+Fuchs Product Information"

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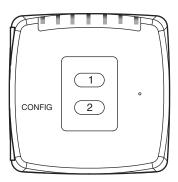


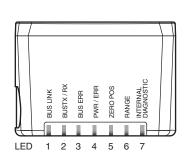
Connection Assignment





Assembly



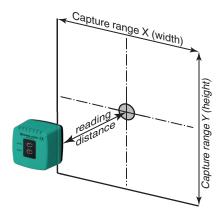


Release date: 2020-06-05 Date of issue: 2020-06-05 Filename: 295658_eng.pdf

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".



Characteristic Curve



Accessories

	V19-G-5M-PUR-ABG	Female cordset, M12, 8-pin, shielded, PUR cable
2	V1SD-G-2M-PUR-ABG- V1SD-G	Ethernet bus cable, M12 to M12, PUR cable 4-pin, CAT5e
2	V1SD-G-5M-PUR-ABG- V1SD-G	Ethernet bus cable, M12 to M12, PUR cable 4-pin, CAT5e
	PCV-MB1	Mounting bracket for PCV* read head
de la	PCV-SC12A	Grounding clip for PCV system
and a	PCV-SC12	Grounding clip for PCV system
	V19-G-2M-PUR-ABG	Female cordset, M12, 8-pin, shielded, PUR cable

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".



Additional Information

General

The PHA... Vision Sensor has been developed for the rack fine positioning of stock feeders. This device detects circular holes in the rack structure and determines the position deviation of these holes in relation to the target position. The Vision Sensor operates in two dimensions.

Mounting and Commissioning

Mount the PHA... Vision Sensor in such a way that the optical surface of the device captures the optimum distance to the carrier/hole (see "Technical Data"). The stability of the Vision Sensor mounting and the manner in which the vehicle is guided must ensure that the device is not operated outside of its depth of focus range.

All Vision Sensors can be adapted to optimally meet specific requirements by means of parameterization.

Indicators and Controls

The PHA... Vision Sensor is equipped with seven indicator LEDs for carrying out visual function checks and rapid diagnostics. The read head is equipped with two buttons at the back for activating the parameterization mode.

LEDs

LED	Color	Labeling	Meaning
1	yellow	BUS LINK	PROFINET communication active
2	yellow	BUS TX / RX	Data transfer
3	red	BUS ERR	PROFINET communication error
4	green/red	PWR/ERR	Fault with power supply/general error
5	yellow	ZERO POS	Zero position reached
6	yellow	RANGE	Within detection/capture range
7	red/green/yell	INTERNAL	Internal diagnostics
	ow	DIAGNOSTIC	

External Parameterization

In order to parameterize the device externally, the parameterization code is required in the form of a data matrix containing the desired parameters. Data matrix code cards detailing the step-by-step process for externally parameterizing the device are printed in the operating instructions for the Vision Sensor.

- The Vision Sensor is switched over from normal operation to parameterization mode using button 2 on the back of the device. To switch the device over, button 2 must be pressed and held for more than two seconds. LED5 then flashes.
 Note: Parameterization mode is exited automatically if the device is inactive for one minute. In this case, the Vision Sensor reverts to normal mode and operates without the settings having been changed.
- Place the parameterization code in the field of vision of the camera module. After the parameterization code is detected, the green LED4 lights up for one second. In the event of an invalid parameterization code, LED4 lights up red for two seconds.
- Briefly pressing button 2 will end parameterization mode. Unsaved changes will be lost.

Accessories

Other suitable accessories can be found at www.pepperl-fuchs.com

Refer to "General Notes Relating to Pepperl+Fuchs Product Information

