



Model Number

DK34-9,5/110/124

Print mark contrast sensor with 5-pin, M12 x 1 connector

Features

- Diffuse mode sensor for recording any print mark
- Static TEACH-IN: automatic switching threshold adaptation
- Sidelookerversion
- 30 µs response time, suitable for extremely rapid scanning processes
- High accuracy for precise positioning operations
- 3 emitter colors: green, red and blue

Product information

The contrast sensor series DK10, DK2X, DKE2X and DK3X have an extreme robust and IP67 tight industrial standard housing with eight M5 metal reinforced inserts for sensor mounting. The lenses are made of high grade glass. All sensors offer different light spot shapes and orientations and have powerful push-pull outputs (NPN/PNP/push-pull).

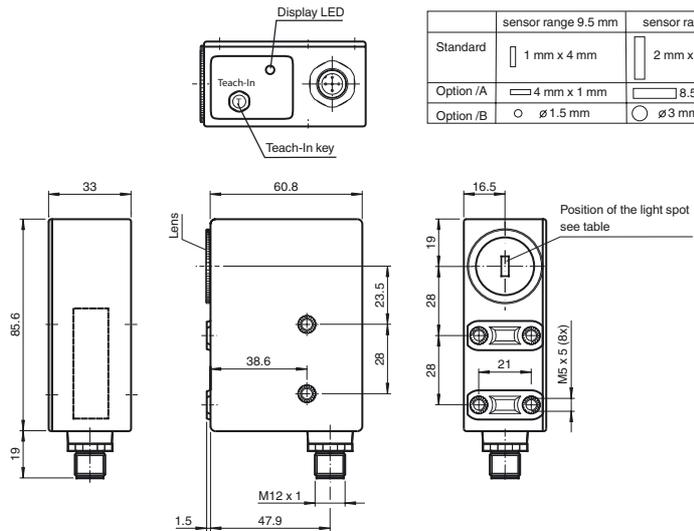
The DK10 sensor series offers laser and LED light sources, a manual sensitivity adjustment and high sensing ranges up to 800 mm.

The DK20/DK21/DKE2X standard contrast sensor series offers a very good contrast recognition and are available in extreme robust stainless-steel housings (DKE).

The DK31/DK34/DK35 sensor series is designed for cutting edge contrast recognition at highest sensitivity level.

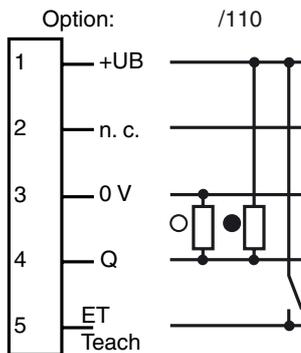
The series DK20/DK34 offer a static Teach-In, the DK21/DKE21/DK31/DK35 series offer a dynamic Teach-In.

Dimensions

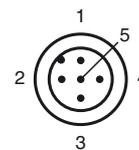


	sensor range 9.5 mm	sensor range 25 mm
Standard	1 mm x 4 mm	2 mm x 8.5 mm
Option /A	4 mm x 1 mm	8.5 mm x 2 mm
Option /B	∅ 1.5 mm	∅ 3 mm

Electrical connection



Pinout



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Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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Additional information

Adjustment

1. Adjust light spot to print mark. In case of mirroring or shiny object surface tilt Sensor by $10^\circ \dots 15^\circ$.
2. Press Teach-In key, or apply a positive pulse (+UB) for at least 50 ms to the external Teach-In input. Now the indication LED flashes slowly (approx. 1 Hz).
3. Adjust light spot to the background
4. Press Teach-In key, or apply a positive pulse (+UB) for at least 50 ms to the external Teach-In input once more.
5. Teach-In successful: sensor in switching mode, LED is off
 Alarme-function: contrast for all emitter colours too weak; a reliable sensor operation cannot be guaranteed. Indicator LED flashes quickly (approx. 4 Hz). Return to switch mode by keystroke.

The switching level is centered between the evaluated print mark/background-contrast values.

The sensor automatically selects and stores the most suitable emitter colour for the best print mark/background-contrast.

For exact contrast evaluation, the DK... can optionally be equipped with an additional analogue output.

Switching type:

The output switches at the receiver signal that has been first taught-in after +U_B. The light-on/dark-on switching results from the changed sequence of the Teach-In procedure and is therefore reversible.

Emitter-test function:

1. Connection of +U_B at active Teach-In signal (keystroke or ext. Teach-In).
2. After teach-in is finished (keystroke or ext. Teach-In signal) the green emitter is switched.
3. The red emitter is switched after the second Teach-In.
4. The blue emitter is switched after the third Teach-In.
5. After the fourth Teach-In: switching operation

The switching of the output is suppressed during the test operation.

