



### Model Number

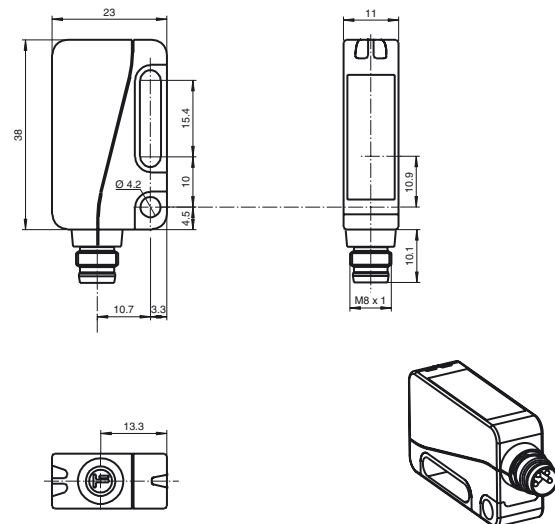
**ML9-54-G/25/110/123/143**

Retroreflective sensor  
with 4-pin, M8 x 1 connector

### Features

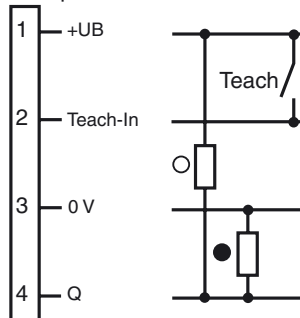
- Ultra bright LEDs for power on, pre fault indication and switching state
- Flashing power on LED in case of short-circuit
- TEACH-IN
- Automatic adjustment in case of soiling in contrast detection mode
- Not sensitive to ambient light, even with switched energy saving lamps
- Protected against mutual interference (no cross-talk)
- Protection class II

### Dimensions



### Electrical connection

Option:

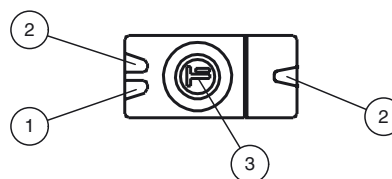


○ = Light on  
● = Dark on

### Pinout



### Indicators/operating means



1	LED green
2	LED yellow
3	Teach-In

**Technical data****General specifications**

Effective detection range	0 ... 3.5 m in TEACH mode 0 ... 5.7 m in normal mode
Reflector distance	0 ... 3.5 m in TEACH mode 0 ... 5.7 mm in normal mode
Threshold detection range	7.6 m
Reference target	H85-2 reflector
Light source	LED
Light type	modulated visible red light , 660 nm
Polarization filter	yes
Angle deviation	max. $\pm 1^\circ$
Diameter of the light spot	approx. 40 mm at detection range 1 m
Angle of divergence	1.7 °
Ambient light limit	40000 Lux

**Functional safety related parameters**

MTTF <sub>d</sub>	1050 a
Mission Time (T <sub>M</sub> )	20 a
Diagnostic Coverage (DC)	0 %

**Indicators/operating means**

Operation indicator	LED green, statically lit Power on , Undervoltage indicator: Green LED, pulsing (approx. 0.8 Hz) , short-circuit : LED green flashing (approx. 4 Hz)
Function indicator	LED yellow: switching state ; Stability control ; Teach-In
Control elements	Teach-In key
Contrast detection levels	10 % - clean, water filled PET bottles

**Electrical specifications**

Operating voltage	U <sub>B</sub>	10 ... 30 V DC , class 2
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	< 20 mA at 24 V DC

**Input**

Function input	Ext. Teach-In input (ET)
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**Output**

Switching type	light on
Signal output	1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected
Switching voltage	max. 30 V DC
Switching current	max. 100 mA
Switching frequency	f 1000 Hz
Response time	500 µs

**Ambient conditions**

Ambient temperature	-20 ... 60 °C (-4 ... 140 °F)
Storage temperature	-40 ... 75 °C (-40 ... 167 °F)

**Mechanical specifications**

Degree of protection	IP67
Connection	M8 x 1 connector, 4-pin
Material	
Housing	PC (glass-fiber-reinforced Makrolon)
Optical face	glass
Connector	plastic
Mass	approx. 25 g

**Compliance with standards and directives**

Standard conformity	
Product standard	EN 60947-5-2:2007 IEC 60947-5-2:2007
Standards	EN 50178, UL 508

**Approvals and certificates**

Protection class	II, rated voltage $\leq 50$ V AC with pollution degree 1-2 according to IEC 60664-1 functional insulation acc. to DIN EN 50178
UL approval	cULus
CCC approval	CCC approval / marking not required for products rated $\leq 36$ V

**Accessories****OMH-ML9**

Mounting bracket

**OMH-ML9-01**

Threaded bolt M3

**V31-GM-2M-PVC**

Female cordset, M8, 4-pin, PVC cable

**V31-WM-2M-PVC**

Female cordset, M8, 4-pin, PVC cable

**V31-GM-5M-PUR**

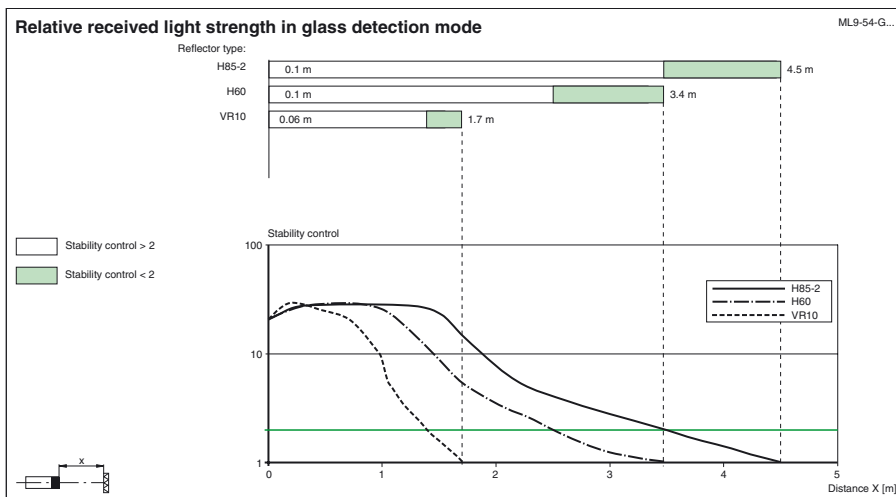
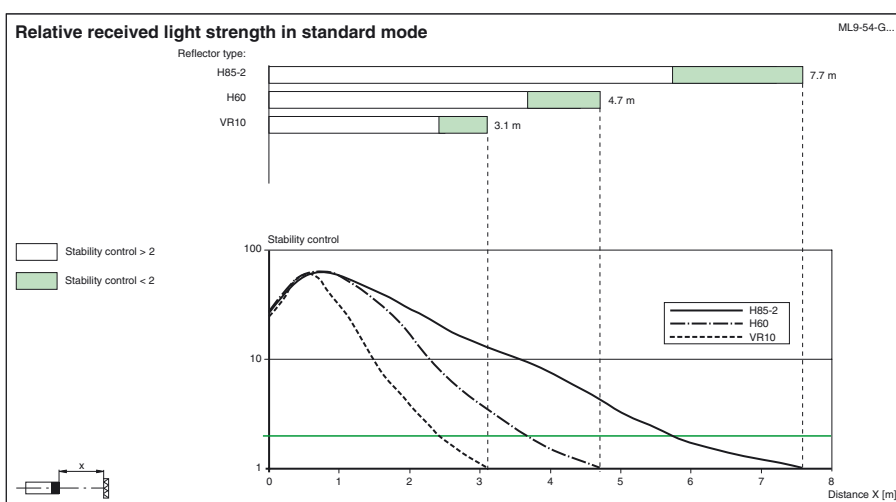
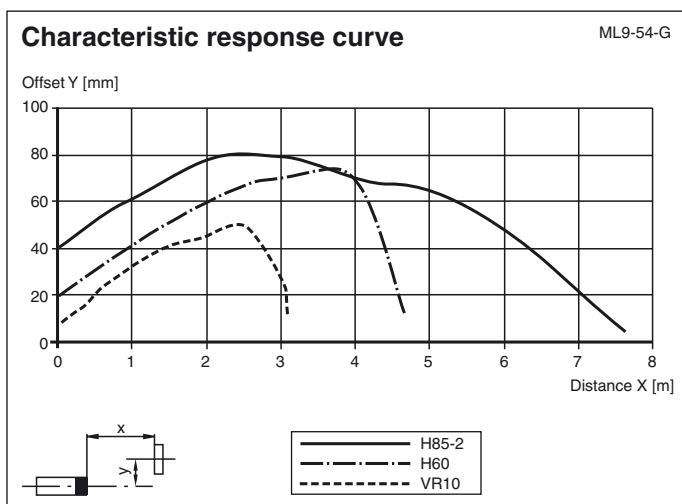
Female cordset, M8, 4-pin, PUR cable

**V31-WM-5M-PUR**

Female cordset, M8, 4-pin, PUR cable

Other suitable accessories can be found at  
[www.pepperl-fuchs.com](http://www.pepperl-fuchs.com)

## Curves/Diagrams



## Adjustment instructions

## Adjustment instructions for devices with Teach-In

After the operating voltage has been applied, the LED is lit green. The sensor is automatically set to a state of maximum sensitivity (state as supplied) or the state of the most recent Teach-In setting.

Assemble the appropriate reflector opposite the light barrier.

## Teach-In using the Teach key

- Align the sensor to an appropriate reflector.
- Press the Teach key - as confirmation, the green display LED is briefly turned off once.

- Hold the Teach key down until the yellow and green display LED is flashing at regular intervals (about 2.5 Hz). Then release the Teach key
- During the internal set-up of the sensor, the green and yellow display LEDs flash alternately (about 2.5 Hz).
- Teach-In successful: The green and yellow display LEDs are lit. Contrast detection 10% is activated. The device is ready for operation.
- Teach-In not successful: The green and yellow display LEDs flash alternately and rapidly (about 8 Hz) for about 5 seconds. Then the sensor goes to the state with maximum sensitivity. After this happens, repeat the Teach-In procedure, starting with step 1.

### Teach-In using the External Teach-In process (ET)

Teach-In can also be triggered by the External Teach-In input (ET).

To do this, the ET must remain open (at 0 V) for at least 50 ms and must then be applied to +UB for a duration of from 50 to 80 ms.

The Teach process lasts for a maximum of 11 seconds (if not successful).

