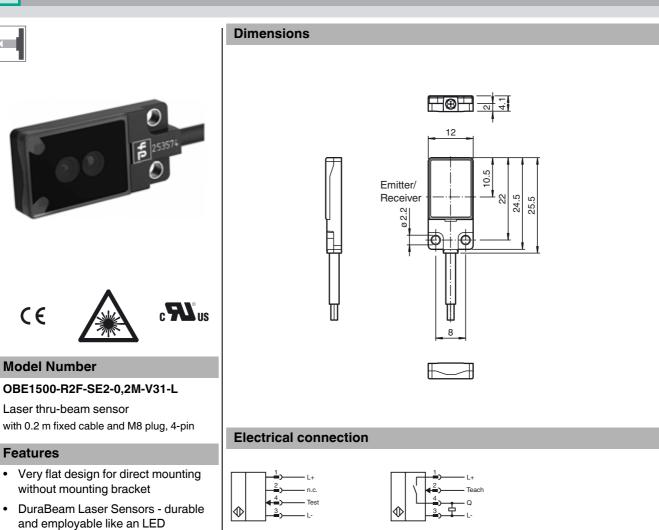
Laser thru-beam sensor



- High detection ranges achievable •
- **TEACH-IN**

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Detection of small parts or flat objects • from 0.3 mm

Pinout



Wire colors in accordance with EN 60947-5-2			
1	BN	(brown)	
2	WH	(white)	
3	BU	(blue)	
4	BK	(black)	

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EPPPERL+FUCHS 1

Technical data			Laserlabel
System components			
Emitter	C	DBE1500-R2F-S-0,2M-V31-L	
Receiver	C	DBE1500-R2F-E2-0,2M-V31-L	
General specifications			CLASS 1
Effective detection range	C) 1500 mm	LASER PRODUCT
Threshold detection range	2	2100 m	
Light course		ASER LIGHT	
Light source			
Light type	n	nodulated visible red light , 680 nm	CLASS 1
Laser nominal ratings Note			LASER PRODUCT
Laser class	1	ASER LIGHT , DO NOT STARE INTO BEAM	IEC 60825-1: 2007 certified.
Wave length		80 nm	Complies with 21 CFR 1040.10 and 1040.11 except
Beam divergence		- 5 mrad	for deviations pursuant to
Pulse length		pprox. 3 μs	Laser Notice No. 50, dated June 24, 2007
Repetition rate		approx. 16.6 kHz	
max. pulse energy		3 nJ	
Angle deviation		approx. 0.5 °	
Object size		yp. starts from 0.7 mm ; typ. from 0.3 mm (after teach-in)	
Diameter of the light spot		approx. 5 mm at a distance of 1.5 m	
Angle of divergence		pprox. 1 °	CLASS 1
Optical face		rontal	LASER PRODUCT
Ambient light limit		EN 60947-5-2 : 25000 Lux	IEC 60825-1: 2007 certified.
Functional safety related param			Complies with 21 CFR 1040.10 and
• •		806 a	1040 11 except for deviations pursuant to
MTTF _d		20 a	Laser Notice No. 50, dated June 24, 2007
Mission Time (T _M)		0 %	
Diagnostic Coverage (DC)	U	70	
Indicators/operating means			
Operation indicator	fl	ED green, statically lit Power on , short-circuit : LED green lashing (approx. 4 Hz)	Accessories
Function indicator	v	Receiver: LED yellow, lights up when light beam is free, flashes when falling short of the stability control ; OFF when light beam s interrupted	V31-GM-2M-PUR Female cordset, M8, 4-pin, PUR cable
Electrical specifications			V31-WM-2M-PUR
Operating voltage	U _B 1	2 24 V	Female cordset, M8, 4-pin, PUR cable
No-load supply current	I ₀ <	: 10 mA	
Protection class	-	I	Other suitable accessories can be found
Input			www.pepperl-fuchs.com
Test input	Т	est of switching function at 0 V	
Switching threshold	Т	each-In input	
Output			
Switching type	Ν	IO contact / dark on	
Signal output	1	PNP output, short-circuit protected, reverse polarity protected,	
	C	open collector	
Switching voltage	n	nax. 30 V DC	
Switching current	n	nax. 50 mA , resistive load	
Voltage drop	U _d ≤	1.5 V DC	
Switching frequency		pprox. 2 kHz	
Response time	2	250 μs	
Directive conformity			
Electromagnetic compatibility			
Directive 2014/30/EU	E	EN 60947-5-2:2007 EN 60947-5-2/A1:2012	
Standard conformity			
Standards		EN 60947-5-2:2007 EN 60947-5-2/A1:2012 EN 60825-1:2007	
Ambient conditions	Ľ	JL 60947-5-2: 2014	
Ambient temperature		10 60 °C (14 140 °F)	
Storage temperature		20 70 °C (-4 158 °F)	
Mechanical specifications			
Housing width	1	2 mm	
Housing height		25.5 mm	
Housing depth		l.1 mm	
Degree of protection		P67	
Connection		200 mm fixed cable with 4-pin, M8x1 connector	
Material	2	Section and outline that + pin, where to on the tot	
Housing		PC (Polycarbonate) and Stainless steel	
Optical face		PMMA	
Cable		PUR	
Mass		pprox. 10 g Per sensor	
Tightening torque, fastening scre		0.25 Nm	
Cable length		200 mm	

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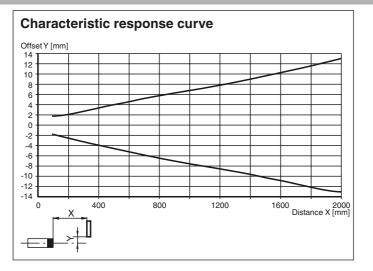
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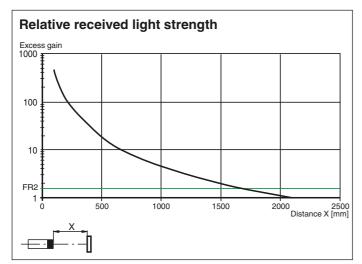
Laser thru-beam sensor

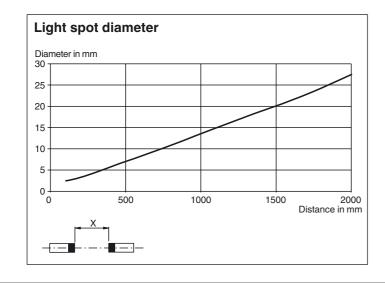
UL approval CCC approval FDA approval

E87056, cULus Recognized, Class 2 Power Source CCC approval / marking not required for products rated \leq 36 V IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007

Curves/Diagrams







Teach-In Methods

The thru-beam sensor enables the switching points to be taught in for optimum adaptation to specific applications. This eliminates the need for additional components such as apertures.

The sensitivity of the thru-beam sensor can be adjusted using three Teach-in methods:

Position Teach

When using this Teach-in method, the following settings are made on the thru-beam sensor:

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- The gain is set to an optimum value
- The signal threshold is set to a minimum

Signal st	trength	
Opt		
	Threshold level	
0 -		>



Recommended application:

This method enables minuscule particles in the beam path to be detected, and provides exceptional positioning accuracy. Make sure that there are no objects in the beam path and that the sensor is connected to the power supply.

- Connect the white cable on the receiver (WH/IN) to the blue cable (BU/0 V) on the receiver. The green and yellow LED indicators flash simultaneously at 2.5 Hz
- Disconnect the white cable on the receiver (WH/IN) from the blue cable (BU/0 V) on the receiver. The green and yellow LED indicators flash alternately at 2.5 Hz
- 3. The end of the Teach-in process is indicated when the green LED indicator lights up static and yellow LED blinks.

Two-Point Teach-In

When using this Teach-in method, the following settings are made on the thru-beam sensor:

- The gain is set to an optimum value
- The signal threshold is set in the center between the two taught signal values

Signal s	trength		
Max	Teach-in value 1 (avg)		
	Threshold level	Contrast levels	
	Teach-in value 2 (avg)		
0 -		b	

- 1. Make sure that there are no objects in the beam path and that the sensor is connected to the power supply.
- Connect the white cable on the receiver (WH/IN) to the blue cable (BU/0 V) on the receiver. The green and yellow LED indicators flash simultaneously at 2.5 Hz
- 3. Position the object in the beam path.
- Disconnect the white cable on the receiver (WH/IN) from the blue cable (BU/0 V) on the receiver. The green and yellow LED indicators flash alternately at 2.5 Hz
- 5. The end of the Teach-in process is indicated when the green LED indicator lights up static.

Maximum Teach-In

When using this Teach-in method, the following settings are made on the thru-beam sensor:

- The gain is set to a maximum
- · The signal threshold is set to a minimum

Signal si	L		J
	Threshold level		
0 -		>	

Recommended application:

Enables an object to be detected with a high excess gain. This can be useful if there is severe environmental contamination or to achieve long operating times.

Make sure that there are no objects in the beam path and that the sensor is connected to the power supply.

- 6. Cover the receiver or transmitter.
- Connect the white cable on the receiver (WH/IN) to the blue cable (BU/0 V) on the receiver. The green and yellow LED indicators flash simultaneously at 2.5 Hz
- 8. Disconnect the white cable on the receiver (WH/IN) from the blue cable (BU/0 V) on the receiver. The green and yellow LED indicators flash alternately at 2.5 Hz
- 9. The end of the Teach-in process is indicated when the green LED indicator lights up static.

Laser notice laser class 1

- The irradiation can lead to irritation especially in a dark environment. Do not point at people!
- Maintenance and repairs should only be carried out by authorized service personnel!
- Attach the device so that the warning is clearly visible and readable.
- The warning accompanies the device and should be attached in immediate proximity to the device.
- Caution Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation



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Release date: 2017-02-23 14:18 Date of issue: 2019-05-16

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exposure.

Release date: 2017-02-23 14:18 Date of issue: 2019-05-16 263383_eng.xml

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