# Thru-beam sensor



# CE

## **Model Number**

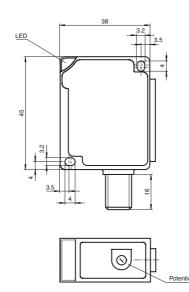
## M13/MV13/32/40b/73c

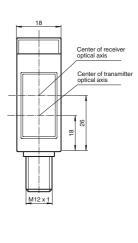
Thru-beam sensor with 4-pin, M12 x 1 connector

## Features

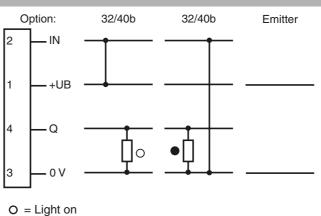
- Visible red light
- Pre-fault indication
- Light/dark ON, programmable
- Control input for light/dark switching

Dimensions





## Electrical connection

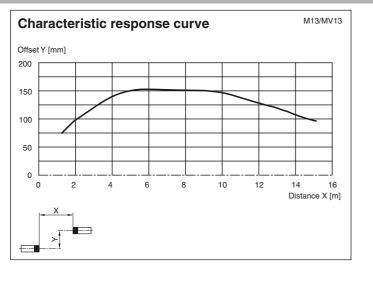


= Dark on



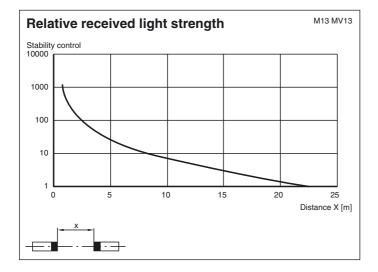
Technical data		
System components		
Emitter		M13/73c
Receiver		MV13/32/40b/73c
General specifications		
Effective detection range		0 15 m
Threshold detection range		22 m
Adjustment range		2 22 m
Light source		LED , 660 nm
Light type		modulated visible red light
Ambient light limit		10000 Lux
Indicators/operating means		
Operating display		LED green (emitter)
Function display		switching state: LED yellow
		pre-fault indicator: LED red
Controls		sensitivity adjustment
Electrical specifications		
Operating voltage	UB	10 30 V DC
Ripple		10 %
No-load supply current	I <sub>0</sub>	≤ 25 mA
Time delay before availability	t <sub>v</sub>	≤ 30 ms
Input		
Control input		light on +UB dark on: 0 V
Output		
Switching type		light/dark on
Signal output		1 PNP output, short-circuit protected, protected from reverse polarity, open collector
Switching voltage		max. 30 V DC
Switching current		max. 200 mA
Voltage drop	Ud	≤ 2.5 V DC
Switching frequency	f	≤ 150 Hz
Response time		≤ 3 ms
Ambient conditions		
Ambient temperature		-25 70 °C (-13 158 °F)
Storage temperature		-40 70 °C (-40 158 °F)
Mechanical specifications		
Protection degree		IP67
Connection		M12 connector, 4-pin
Material		
Housing		ABS
Optical face		РММА
Mass		40 g (device)
Compliance with standards and ves	directi	i-
Standard conformity		
Product standard		EN 60947-5-2:2007
Approvals and certificates		
CCC approval		Products with a maximum operating voltage of ≤36 V do not bear a CCC marking because they do not require approval.

# Curves/Diagrams



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# Additional Information

## **Conventional use:**

The emitter and receiver of the single path light beam switch are housed in different cases that are separated from each other. The emitter transmits directly to receiver. If an object interrupts the light beam the switching function is initiated.

#### Mounting instructions:

The sensor can be fastened over the through-holes directly or with the included support angle.

The base surface must be flat to avoid distorting the housing during mounting. It is advisable to secure the bolts and screws with washers to prevent misalignment of the sensor.

#### Instructions for adjustment:

Emitter and receiver mount to opposite each other and align roughly.

The exact adjustment takes by swivelling the emitter or receiver horizontally and vertically. With optimum light reception the yellow LED (only receiver) lights up constantly. In case of bad alignment, the red LED lights up.

### **Object detection check:**

Move the object into the light beam. If the object is recorded, the yellow LED switch off. If it doesn't go off, reduce the sensitivity with the potentiometer until it goes off. It should light up constantly again when the object is removed.

The red LED lights up if reception deteriorates (e.g. soiled lenses or by maladjustment ) and when falling short of the stability control.

### lustration:

We recommend that you clean the optical interfaces and check the plug-in connections and screw connections at regular intervals.

